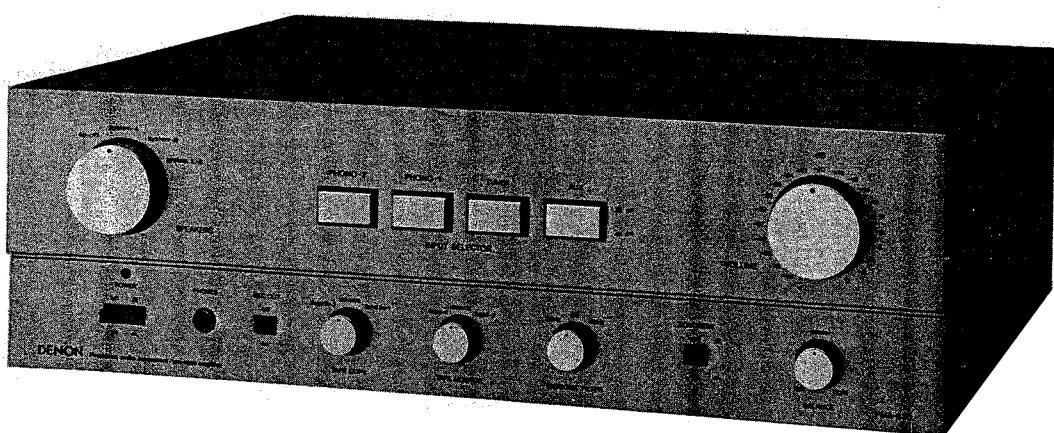


DENON

Hi-Fi Component Amplifier

SERVICE MANUAL MODEL PMA-630



SPECIFICATIONS	1
BLOCK DIAGRAM	1
METHOD OF ADJUSTMENTS	2
CAUTIONS REGARDING SERVICING WORK AND SERVICING POINTS	3
EXPLODED VIEW OF CHASSIS AND CABINET (FRONT VIEW)	4
EXPLODED VIEW OF CHASSIS AND CABINET (BACK VIEW)	5
PARTS LIST FOR EXPLODED VIEW	6
PRINTED CIRCUIT BOARD PATTERNS AND PARTS LIST	
POWER SUPPLY UNIT SUX-019	7
CONTROL (A) UNIT AUE-004	9
CONTROL (B) UNIT AUX-025	11
INPUT TERMINAL UNIT ETC-142	13
POWER AMP UNIT PUX-021B	14
PROTECTOR UNIT ETC-307B	16
WIRING DIAGRAM	18

NIPPON COLUMBIA CO., LTD.

SPECIFICATIONS

MAIN AMPLIFIER SECTION

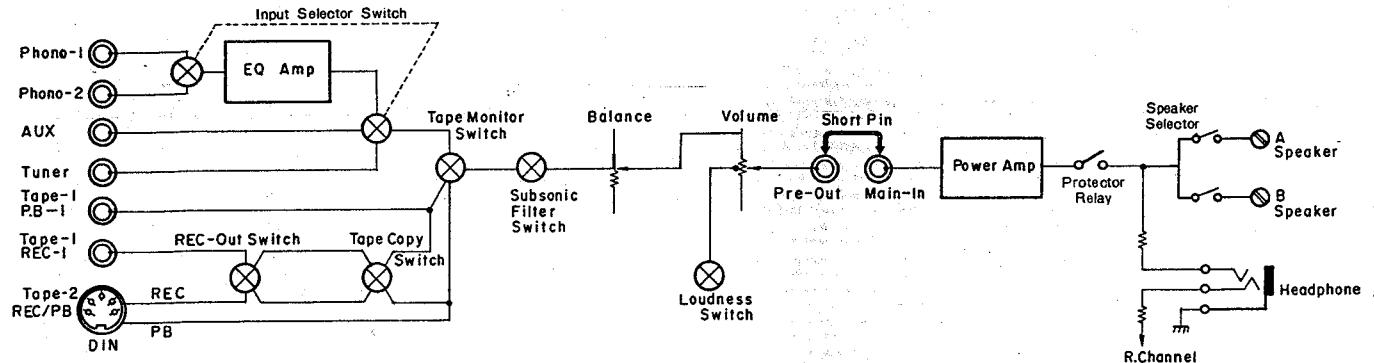
Type:	Pure complementary push-pull system DC circuit
Rated Output (Both channels driven)	
20 Hz to 20 kHz:	80 W + 80 W r.m.s. at each channel (T.H.D. 0.008% at 8 ohm)
1 kHz:	80 W + 80 W r.m.s. at each channel (T.H.D. 0.01% at 4 ohm)
Total Harmonic Distortion:	less than 0.01%
Intermodulation Distortion	
60 Hz/7 kHz = 4/1:	less than 0.005% (at equivalent rated output) less than 0.005% (at 1 watt output)
Power Band width:	5 Hz to 100 kHz (IHF, T.H.D. 0.05%)
Transmission Characteristic:	DC to 100 kHz + 0 dB, -1 dB (at 1 watt output)
Input Sensitivity:	320 mV r.m.s.
Input Impedance:	100 k ohm
Output Impedance:	less than 0.09 ohm
Signal to Noise Ratio:	112 dB
Output Terminals	
Speakers:	A & B, 4 to 16 ohm load A + B, 8 to 16 ohm load
Headphone:	for Stereo Headphone

PRE AMPLIFIER SECTION

Pre Amplifier Output	25 V (at 50 k ohm), T.H.D. 0.01%
Max. Output:	320 mV
Rated Output:	

Total Harmonic Distortion: 0.003% (at 10 V output)

BLOCK DIAGRAM

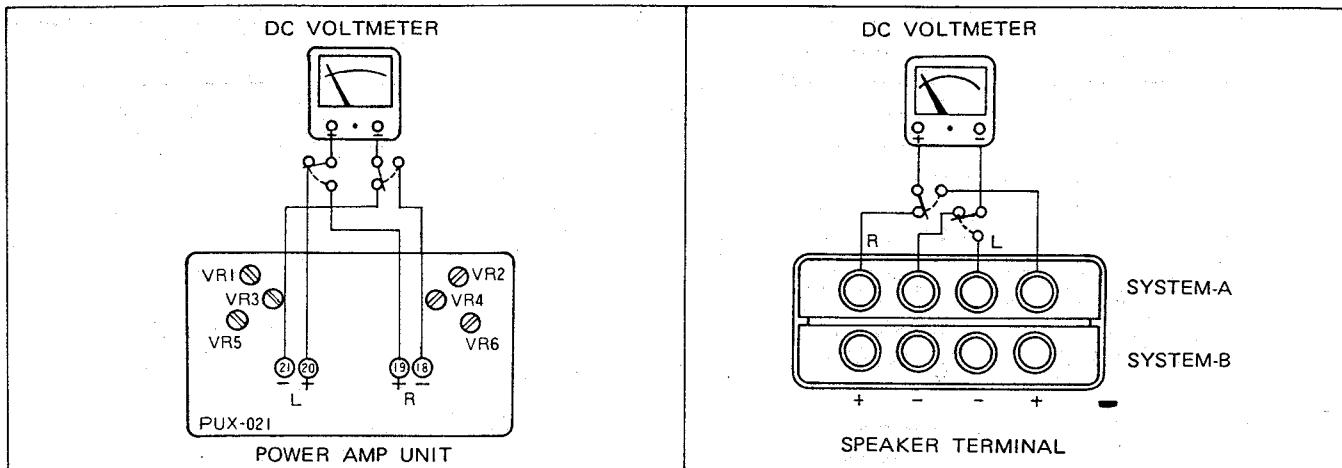


Input Sensitivity/Input Impedance

PHONO-1, 2 (MM):	2.5 mV/50 k ohm
Tuner:	320 mV/30 k ohm
Aux, Tape:	320 mV/30 k ohm
Maximum Allowable Input	
PHONO-1, 2:	200 mV 1 kHz
RIAA Deviation:	less than ±0.2 dB (20 Hz to 20 kHz)
Signal to Noise Ratio (IHF. A network)	
PHONO-1, 2:	Better than 86 dB (input terminal shorted)
Tuner, Tape, Aux:	Better than 112 dB (input terminal shorted)
Filter Characteristic	
Subsonic:	20 Hz, 6 dB/oct
40 Hz, 6 dB/oct	
Loudness Control Characteristic	
Low range:	100 Hz ±9 dB
High range:	10 kHz ±5 dB
POWER SOURCE:	AC 220 V, 50 Hz
POWER CONSUMPTION:	445W (MAX OUTPUT)
AC OUTLET (for USA and Canada):	
UNSWITCHED:	250 W Max. (Total)
SWITCHED:	100 W Max.
DIMENSIONS:	434 mm(W) x 145 mm(H) x 390 mm(D) 17-5/64"(W)x5-45/64"(H)x15-23/64"(D)
WEIGHT:	16 kg, 35.3 lbs.

These contents are subject to alteration without prior notice.

METHOD OF ADJUSTMENTS



1. Set the switches of the set as specified below.
 1. Set the SPEAKER changeover switch to A SPEAKER SYSTEM.
 2. Set the VOLUME CONTROL knob to minimum.
 3. Turn the POWER switch off.
 4. Confirm that a U-shaped shortcircuiting pin is inserted between the OUTPUT terminal of the preamplifier and INPUT terminal of the main amplifier.

- 2-1. Connect a DC voltmeter to the A SPEAKER terminal. (for both the L- and R-channels)
 2. Connect the DC voltmeter to the test points, 18, 19, 20 and 21 on PUX-021 (power amplifier printed board) (for both L- and R-channels). The voltage polarities of the test point will be + for 20 of the L-channel, - for 21, and - for 18 of the R channel and + for 19.

- 3-1. With the Sliduck set to 0 V, turn on the set's POWER switch.
 2. While keeping an eye on the DC voltmeter, rise the AC power supply by means of the Sliduck from 0 V to Rated V. Then, carry out the preliminary adjustments described in steps 3 through 5 in a swift manner.
 3. Adjust VR3 (L-channel) and VR4 (R-channel) located on PUX-021 (power amplifier circuit board) so as to bring the speaker output voltage to the range within $0 \text{ V} \pm 10 \text{ mV}$.
 4. Pull out the U-shaped shortcircuiting pin inserted between the OUTPUT terminal of the preamplifier and INPUT terminal of the main amplifier.
Adjust VR1 (L-channel) and VR2 (R-channel) on PUX-021 (power amplifier printed board) so as to bring the speaker output voltage to the range within $0 \text{ V} \pm 10 \text{ mV}$.
 5. Insert the U-shaped shortcircuiting pin between the OUTPUT terminal of the preamplifier and INPUT terminal of the main amplifier.
Adjust VR5 (L-channel) and VR6 (R-channel) located on PUX-021 (power amplifier printed board) so as to bring the voltage at test points 18, 19, 20 and 21 to 12 mV ($10 \sim 14 \text{ mV}$) (Collector current: 26 mA (22 ~ 30 mA)).

- 4-1. After completing the preliminary adjustments, the following main adjustments are to be carried out, but only after aging of 15 minutes has taken place following completion of the preliminary adjustments.
 2. Again, adjust VR3 (L-channel) and VR4 (R-channel) so as to bring the speaker terminal voltage to the range within $0 \text{ V} \pm 10 \text{ mV}$.
 3. Pull out the U-shaped shortcircuiting pin inserted between in OUTPUT terminal of the preamplifier and INPUT terminal of the main amplifier.
Adjust VR1 (L-channel) and VR2 (R-channel) in a manner to bring the speaker output voltage to the range within $0 \text{ V} \pm 10 \text{ mV}$.
With this, all necessary adjustments for the speaker terminal voltage have been completed.
 4. Insert the U-shaped shortcircuiting pin between the OUTPUT terminal of the preamplifier and the INPUT terminal of the main amplifier.
Again, adjust VR5 (L-channel) and VR6 (R-channel) so as to bring the test point voltages to the range within $17 \pm 1 \text{ mV}$ (Collector current: $36 \text{ mA} \pm 2 \text{ mA}$).
With this, all necessary adjustments for the idling current have been completed.

CAUTION: Particular attention should be paid to the subradiator section of PUX-021 (power amplifier printed board) as a voltage of approximately 50 V is being applied to that section.

CAUTIONS REGARDING SERVICING WORK AND SERVICING POINTS

1. Cautions regarding sub-radiator 16 of power transistors 15 and 34

Unlike other models, in this model, the radiator of the power transistors 15 and 34 is composed of the subradiator 16 that is directly attached to the power transistors and the main radiator 13.

As a voltage similar to the collector voltage of the power transistors (-52 V for the outer side and +52 V for the inner side AC Rated V) is being impressed on the sub-radiator, be careful not to touch the chassis with such objects as a screw driver. (The sub-radiator may be easily discerned from the main radiator (coated in black) as no coating aluminum has been applied to it.)

2. Removal of protective circuit printed board (ETC-307B-1) 41

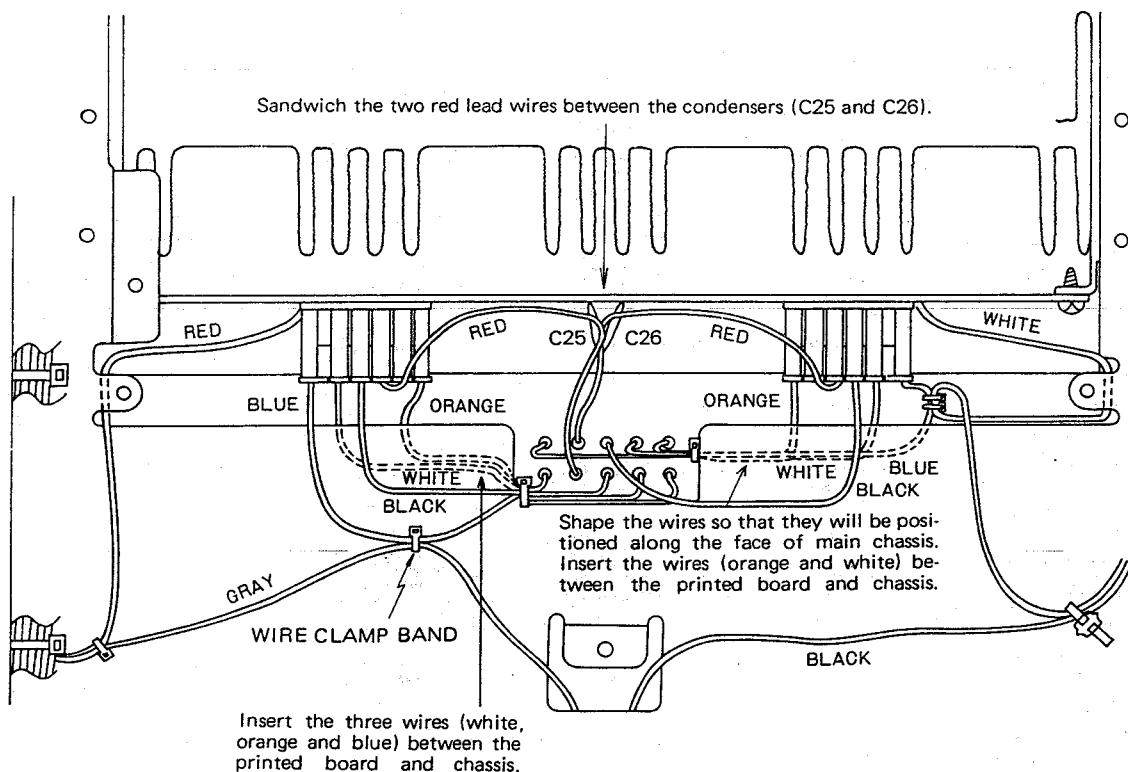
Although voltage checks of the protective circuit printed board can be carried out without removing the printed board, it will be necessary to remove it from the printed board support 42 first when replacing the parts.

The protective circuit printed board can be readily removed by unscrewing the 4 assembly screws 32 of the speaker terminal 50 and by moving the speaker terminal to the inside of the set.

3. Shaping of wires during servicing of power amplifier printed board (PUX-021)

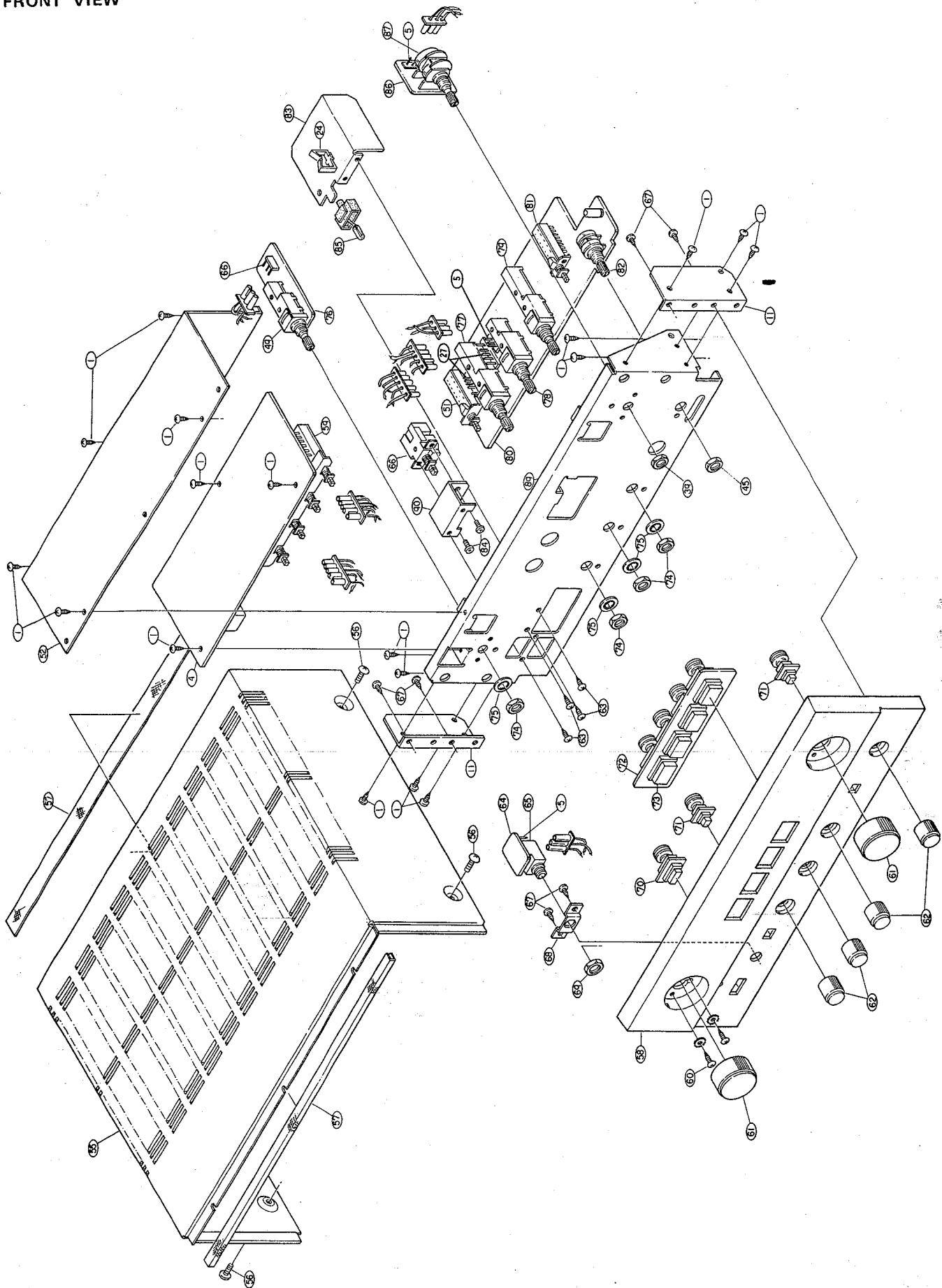
Please refer to the following drawing which illustrates the shaping of wires for the power amplifier printed board. On completion of servicing, the wires are to be shaped as shown in the drawing.

(NOTE: This method of wire shaping is designed so as to produce the best condition for the harmonics distortion factor, crosstalk, and the like.)

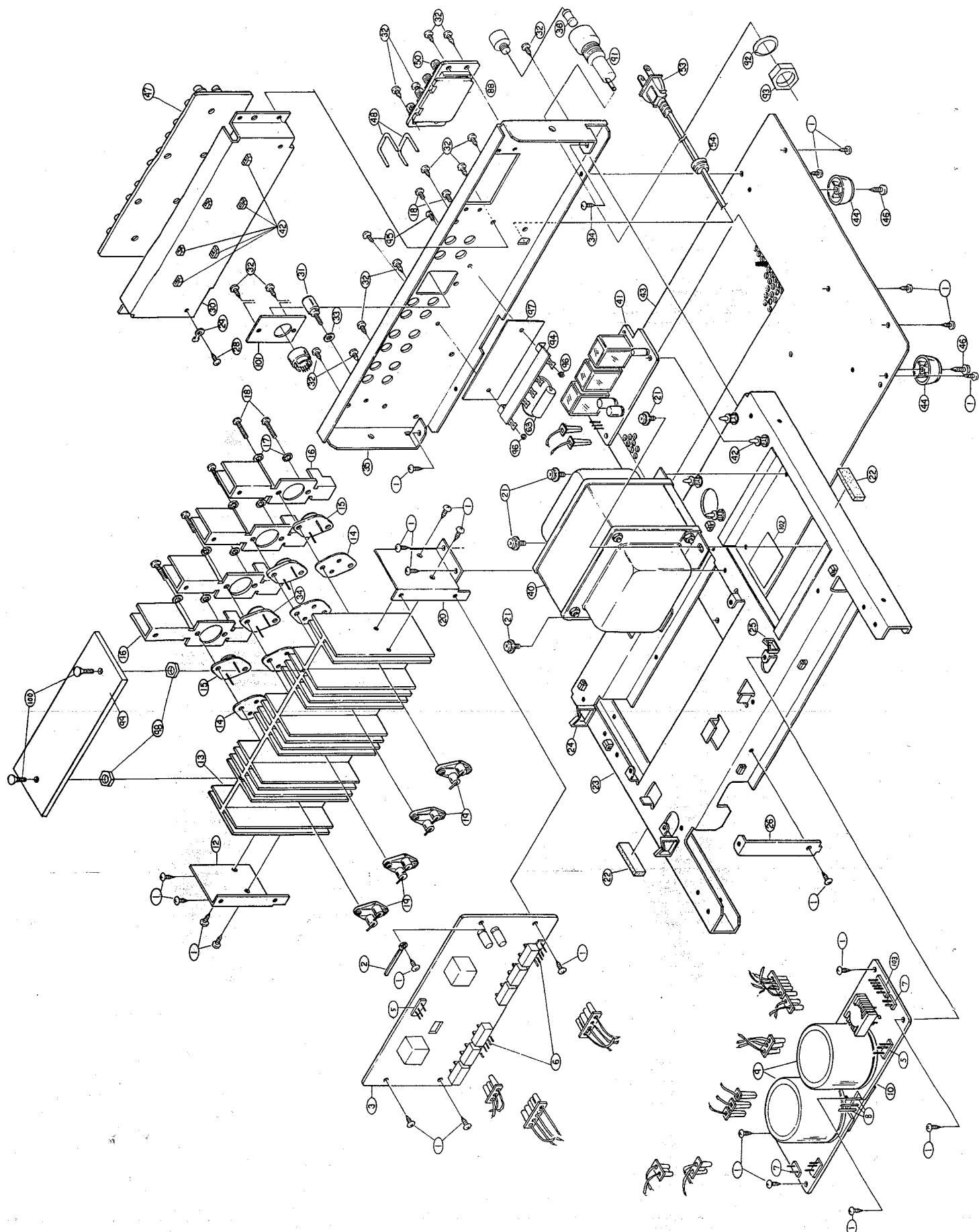


EXPLODED VIEW OF CHASSIS AND CABINET

FRONT VIEW



BACK VIEW



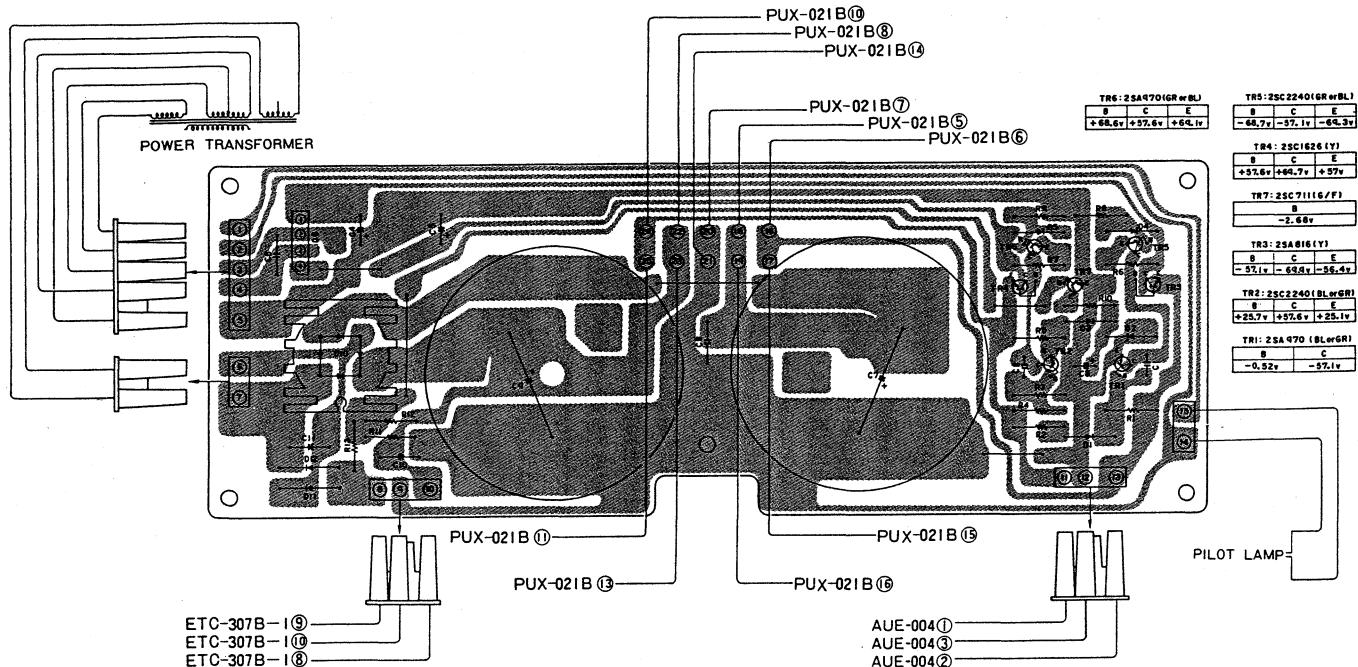
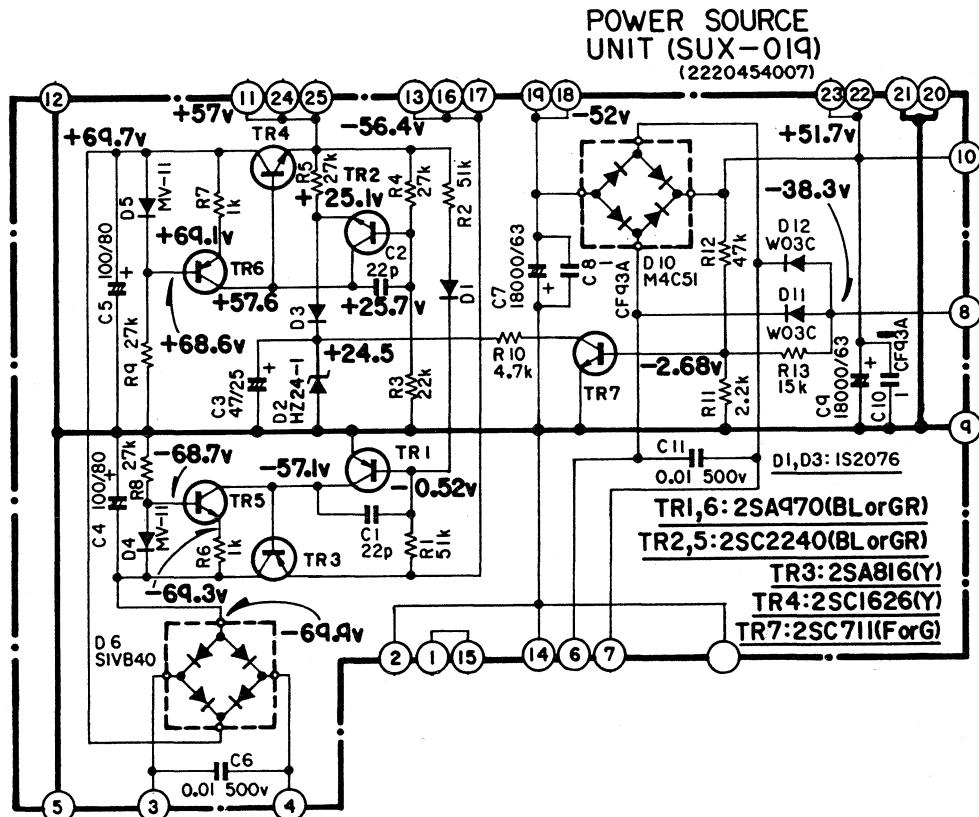
PARTS LIST FOR EXPLODED VIEW

Ref. No.	Part No.	Part Name & Descriptions	Ref. No.	Part No.	Part Name & Descriptions
1	4730354019	3 x 8 CBRTS	46	4730456014	4 x 12 CBRTS
2	EP-4772	CORD HOLDER	47	ETC-142	INPUT UNIT
3	PUX-021B	POWER AMP UNIT	48	2050109001	SHORT PIN
4	AUE-004	CONTROL UNIT (A)	49	2120134016	ROTARY SWITCH (SPEAKERS)
5	2050112030	3P CONNECTOR PIN	50	2050070004	8P SPEAKER TERMINAL
6	2050112069	6P CONNECTOR PIN	51	2124137006	PUSH SWITCH (REC. OUT)
7	2050112030	CONNECTOR PIN	52	4140116106	SHIELD COVER
8	EP-6071	BASE PIN	55	1020080300	TOP COVER
9	2546034004	CAPACITOR 18000 μ F 63V	56	4714404053	4 x 8 CTS
10	SUX-019	POWER SOURCE UNIT	57	1220007057	SPACER
11	4120467105	PANEL BRACKET	58		
12	4120469006	RADIATOR BRACKET (L)	59	2124138102	4P PUSH SWITCH (INPUT)
14	-	INSULATING SHEET	60	4700026018	3 x 8 CBRTS (TWB)
15	2720044014	2SB539C(S) TRANSISTOR	61	1120215004	KNOB (A)
16	4170100108	SUB RADIATOR	62	1120216100	KNOB (B)
17	4753001051	3TWA	64	ETC-307-4	HEAD PHONE BOARD
18	4711809033	3 x 18 CPS	65	2048047007	HEAD PHONE JACK
19	2070002007	TRANSISTOR SOCKET	67	4730404011	4 x 8 CBRTS
20	4120470008	RADIATOR BRACKET (R)	68	4120484007	HEAD PHONE BRACKET
21	4700018000	4 x 8 CPS (SW)	69	-	11 mm NUT
22	-	RUBBER SHEET	70	1130134052	PUSH KNOB ASS'Y
23	4110182209	MAIN CHASSIS	71	1130134049	PUSH KNOB ASS'Y
24	MD-4232	WIRE CLIP (D)	72	1190012402	PANEL BUSHING
25	MD-4368	WIRE CLIP	73	1130128107	PUSH KNOB (A)
26	4120468104	SUPPORT BRACKET	74	-	7 mm NUT
27	2050112056	5P CONNECTOR PIN	75	-	7 TWA
28	4730353010	3 x 6 CBRTS	76	AUX-025-3	SPEAKER SWITCH UNIT
29	2030170005	1P CONTACT ASS'Y	77	2120133004	ROTARY SWITCH (TAPE COPY)
30	4140151103	INPUT BRACKET	78	2120133004	ROTARY SWITCH (TAPE MONITOR)
31	2050071016	TERMINAL	79	2120135015	ROTARY SWITCH (SUBSONIC)
32	4770064107	FIXING SCREW	80	AUX-025-1	CONTROL UNIT (B)
33	4770018001	WASHER	81	2124137019	PUSH SWITCH (LOUDNESS)
34	2740062018	2SD287C(S) TRANSISTOR	82	2110190002	VR 100 KOHM (BALANCE CONTROL)
39	-	8NSP	83	4120465408	SHIELD PLATE
41	ETC-307-1	PROTECTOR UNIT	85	3930032006	PILOT LAMP 6.3V 0.15A
42	MD-5271	PCB SUPPORT	86	AUX-025-1	MAIN VOLUME CONTROL UNIT
43	1050241300	BOTTOM COVER	87	2110192000	VR50 KOHM (MAIN VOLUME CONTROL)
44	1040040003	FOOT	89	4110181307	FRONT CHASSIS
45	-	7NSP	90	4120464302	SWITCH BRACKET
			103	2038004005	5P CONNECTOR PIN

Ref. No.	Part Name	Parts No.	
		For Europe	For Germany
35	BACK PANEL	1050251002	1050293002
36	FUSE	2061015074 (3.15A)	2061015074 (3.15A)
37	AC OUTLET	NONE	NONE
40	POWER TRANSFORMER	2335151004	2335151004
53	POWER CORD	2062016001	2062016001
54	CORD BUSHING	4450020005	4450020005
63	CAPACITOR	2518001007	2518001007
66	PUSH SWITCH (POWER)	2124049055	2124049055
91	FUSE HOLDER	2020012005	2020012005
92	WASHER	USE	USE
93	NUT	USE	USE
94	7P WIRING TERMINAL	2050089008	2050089008
95	3 x 8 CPS (SW)	4700042005	4700042005
96	3 mm NUT	4756006008	4756006008
97	INSULATING SHEET	4150088004	4150088004
98	6 mm NUT	4756012005	4756012005
99	F. BOARD	4140174106	4140174106
100	3 x 12 CFTS	4032356031	4032356031
101	DIN PLATE	NONE	4410316005
58	FRONT PANEL	1440421109	1440421112
102	INSULATING SHEET	4150139021	4150139021
13	POWER RADIATOR (MAIN)	4170097211	4170097211

PRINTED CIRCUIT BOARD PATTERNS AND PARTS LIST

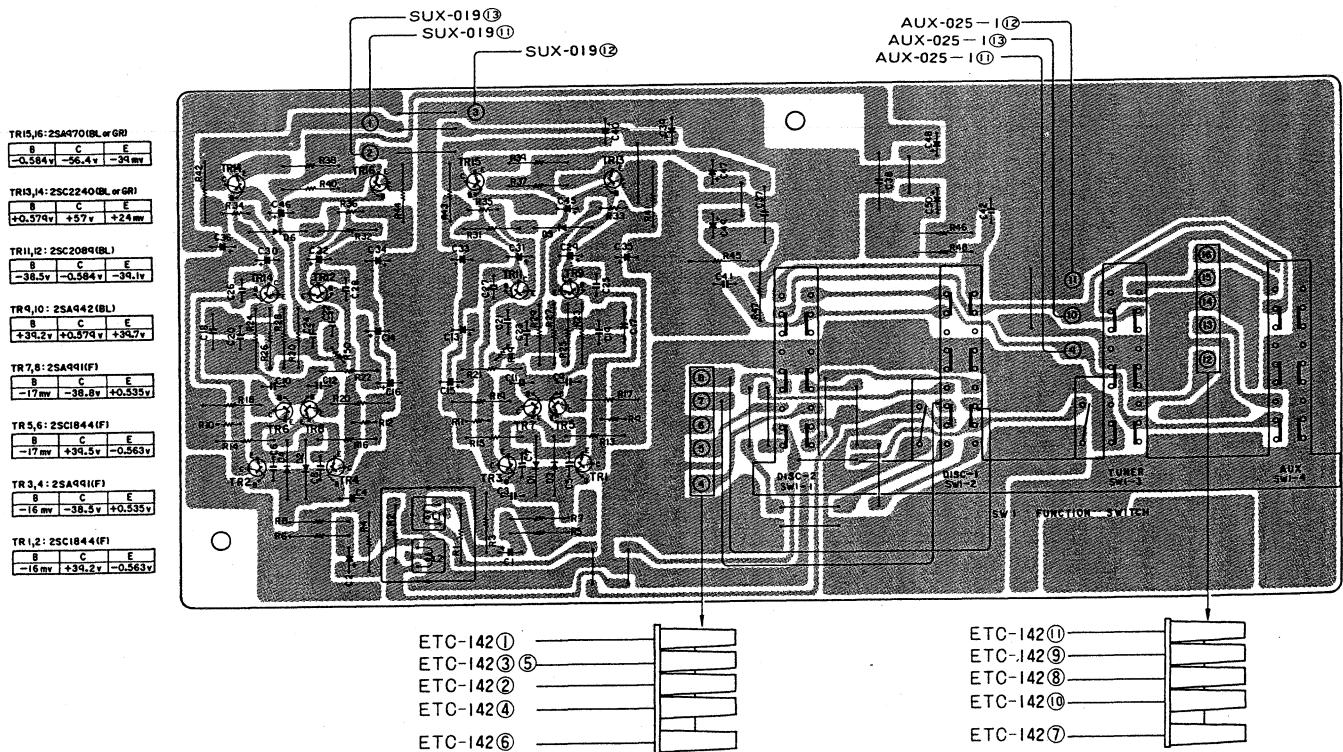
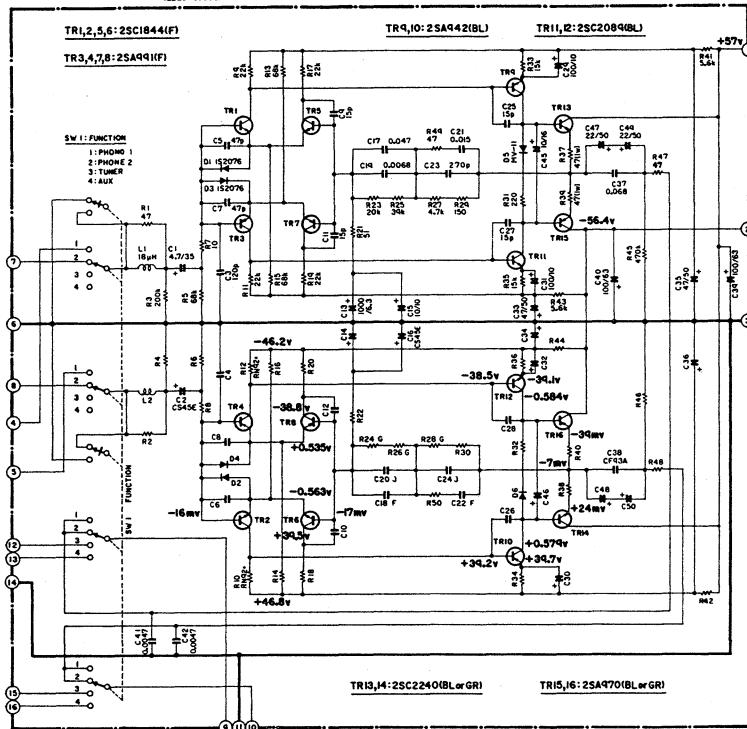
SUX-019 POWER SOURCE UNIT



SUX-019 PARTS LIST

Ref. No.	Part No.	Part Name & Descriptions			
SEMICONDUCTORS					
TR1,6	2710094016 or	2SA970 (BL)		TRANSISTOR	
TR1,6	2710094003	2SA970 (GR)		TRANSISTOR	
TR2,5	2730187013 or	2SC2240 (BL)		TRANSISTOR	
TR2,5	2730187000	2SC2240 (GR)		TRANSISTOR	
TR3	2710088006	2SA816 (Y)		TRANSISTOR	
TR4	2730177007	2SC1626 (Y)		TRANSISTOR	
TR7	2730064068 or	2SC711 (G)		TRANSISTOR	
TR7	2730064055	2SC711 (F)		TRANSISTOR	
D1,3	2760049008	1S2076		DIODE	
D2	2760220018	HZ24-1		DIODE	
D4,5	2760200009	MV-11		DIODE	
D6	2760248003	SIVB40		DIODE	
D10	2760233005	M4C-51		DIODE	
D11,12	2760191008	W03C		DIODE	
RESISTORS					
R6,7	2410314009	1 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R11	2410322004	2.2 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R10	2410330009	4.7 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R13	2410342000	15 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R3	2410346006	22 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R4,5,8,9	2410348004	27 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R12	2410354001	47 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R1,2	2462003025	51 k ohm	±1%	1/4W	FIXED METAL COMPOSITION RESISTOR
CAPACITORS					
C1,2	2533649004	22pF	±10%	50V	FIXED CERAMIC CAPACITOR
C6,11	2531053003	0.01μF	+100,-0%	500V	FIXED CERAMIC CAPACITOR
C8,10	2561014009	1μF	±10%	250V	FIXED METALIZED PLASTIC FILM CAPACITOR
C3	2544027000	47μF		25V	FIXED ELECTROLYTIC CAPACITOR
C4,5	2544063006	100μF		80V	FIXED ELECTROLYTIC CAPACITOR
C7,9	2546034004	18000μF		63V	FIXED ELECTROLYTIC CAPACITOR
OTHER PARTS					
	2220454007 EP-6071 2050106101 2050087026 2050112027 2050112030 2050112056 2050112008 2090008104	P.C. BOARD BASE PIN EARTH PLATE 2P. TERMINAL 2P. CONNECTOR BASE 3P. CONNECTOR BASE 5P. CONNECTOR BASE 6P. CONNECTOR BASE JUMPER SHORTLEAD	USED 3 +100,-0% 250V ±10% 25V 80V 63V USED 2 P=12.5 mm		

AUE-004 CONTROL (A) UNIT

CONTROL AMP UNIT(A) (AUE-004)
(2220455004)

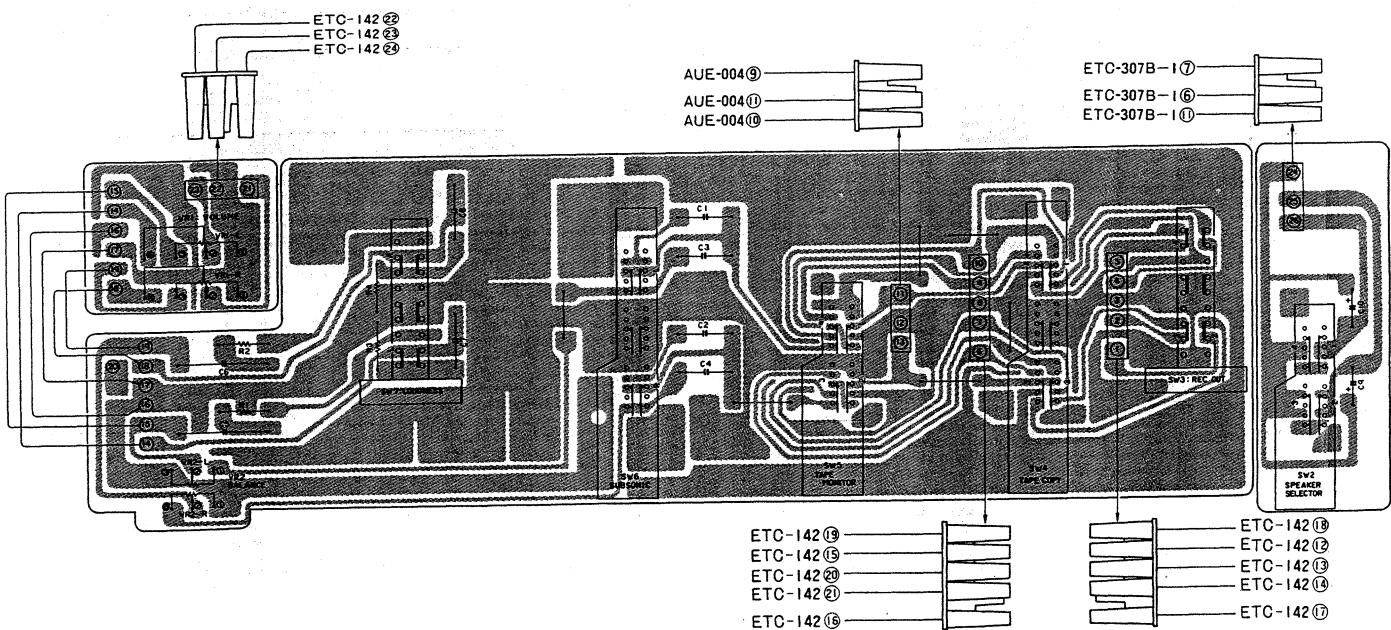
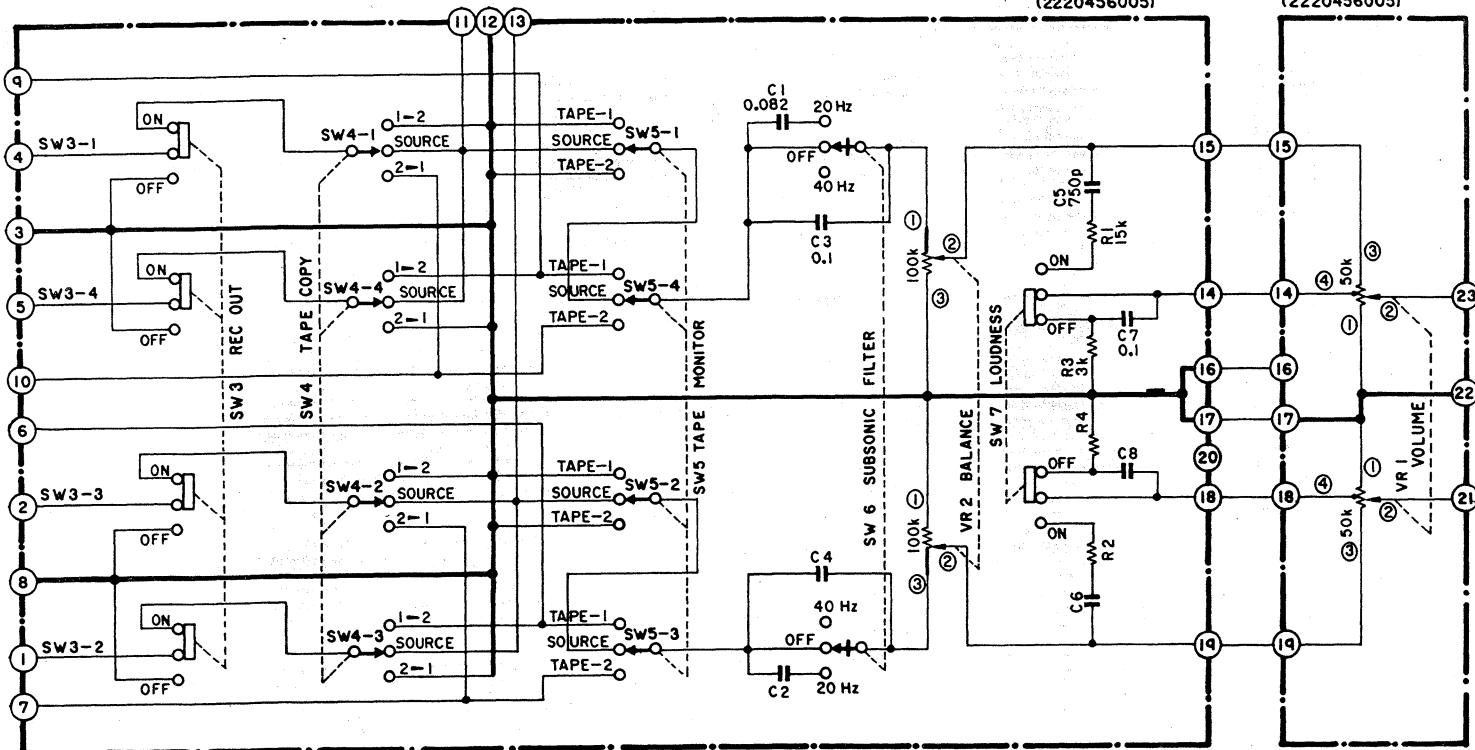
AUE-004 PARTS LIST

Ref. No.	Part No.	Part Name & Descriptions			
SEMICONDUCTOR					
TR1,2,5,6	2730188009	2SC1844 (F)	TRANSISTOR		
TR3,4,7,8	2710095002	2SA991 (F)	TRANSISTOR		
TR9,10	2710092005	2SA942 (BL)	TRANSISTOR		
TR11,12	2730184003	2SC2089 (BL)	TRANSISTOR		
TR13,14	2730187013 or 2730187000	2SC2240 (BL) 2SC2240 (GR)	TRANSISTOR		
TR13,14	2730187000	2SC2240 (GR)	TRANSISTOR		
TR15,16	2710094016	2SA970 (BL)	TRANSISTOR		
TR15,16	2710094003	2SA970 (GR)	TRANSISTOR		
D1,2,3,4	2760049008	1S2076	DIODE		
D5,6	2760200009	MV-11	DIODE		
COILS					
L1,2	2318017001	INDUCTOR (18mH)			
RESISTORS					
R7,8	2410266005	10 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R1,2,47,48	2410282005	47 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R21,22	2410283004	51 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R29,30	2410294006	150 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R31,32	2410298002	220 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R41,42,43,44	2410332007	5.6 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R17,18,19,20	2410346006	22 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R33,34,35,36	241022014	15 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR STANDING TYPE
R5,6	2410358007	68 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R3,4	2410369009	200 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R45,46	2410378003	470 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R13,14,15,16	2410358007	68 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R49,50	2412001022	47 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R27,28	2412032046	4.7 k ohm	±2%	1/4W	FIXED CARBON FILM RESISTOR
R23,24	2412012053	20 k ohm	±2%	1/4W	FIXED CARBON FILM RESISTOR
R25,26	2412032059	39 k ohm	±2%	1/4W	FIXED CARBON FILM RESISTOR
R9,10,11,12	2452011085	22 k ohm	±5%	1/4W	FIXED METAL OXIDE COMPOSITION RESISTOR
R37,38,39,40	2440025025	47 k ohm	±5%	1W	FIXED METAL OXIDE FILM RESISTOR
CAPACITORS					
C9,10,11,12	2533647006	15pF	±10%	50V	FIXED CERAMIC CAPACITOR
25,26,27,28	2533653003	47pF	±10%	50V	FIXED CERAMIC CAPACITOR
C5,6,7,8	2533658008	120pF	±10%	50V	FIXED CERAMIC CAPACITOR
C3,4	2533637003	270pF	±10%	50V	FIXED CERAMIC CAPACITOR
C23,24	2554078065	0.0047μF	±5%	100V	FIXED PLASTIC FILM CAPACITOR
C41,42	2554073086	0.015μF	±5%	100V	FIXED PLASTIC FILM CAPACITOR
C21,22	2554079006	0.0068	±5%	100V	FIXED PLASTIC FILM CAPACITOR
C19,20	2554075000	0.047μF	±5%	100V	FIXED PLASTIC FILM CAPACITOR
C17,18	2554075000	0.068μF	±10%	630V	FIXED PLASTIC FILM CAPACITOR
C37,38	2561016007	10μF		16V	FIXED ELECTROLYTIC CAPACITOR
C45,46	2544015009	10μF		10V	FIXED TANTALUM SOLID CAPACITOR
C15,16	2541048105	4.7μF		35V	FIXED TANTALUM SOLID CAPACITOR
C1,2	2541050009	22μF		50V	FIXED ELECTROLYTIC CAPACITOR
C47,48,49,50	2544066016	1000μF		6.3V	FIXED ELECTROLYTIC CAPACITOR
C13,14	2544007004	100μF		10V	FIXED ELECTROLYTIC CAPACITOR
C29,30,31,32	2544010004	47μF		50V	FIXED ELECTROLYTIC CAPACITOR
C33,34,35,36	2544049004	100μF		63V	FIXED ELECTROLYTIC CAPACITOR
C39,40	2544059007				
OTHER PARTS					
SW1	2220455103 2050112056 2034111002 2034118005 2090008117 2090008133 2124138102 4140116106	P.W. BOARD 5P. CONN. BASE 3P. CONNECTOR 3P. CONNECTOR JUMPER JUMPER 4P. PUSH SWITCH SHIELD COVER	USED 2 SHORTLEAD USED 13 P=12.5 mm SHORTLEAD USED 4 P= 7.5 mm		

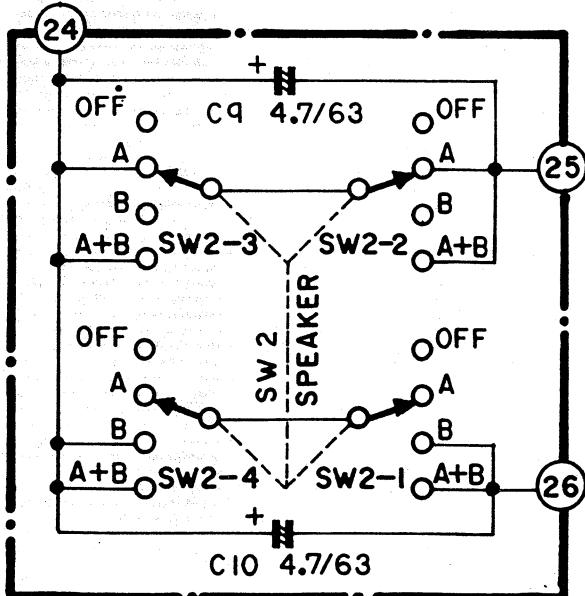
AUX-025

CONTROL UNIT(B)(AUX-025-1)

(2220456005)

MAIN VOLUME
CONTROL UNIT
(AUX-025-2)
(2220456005)

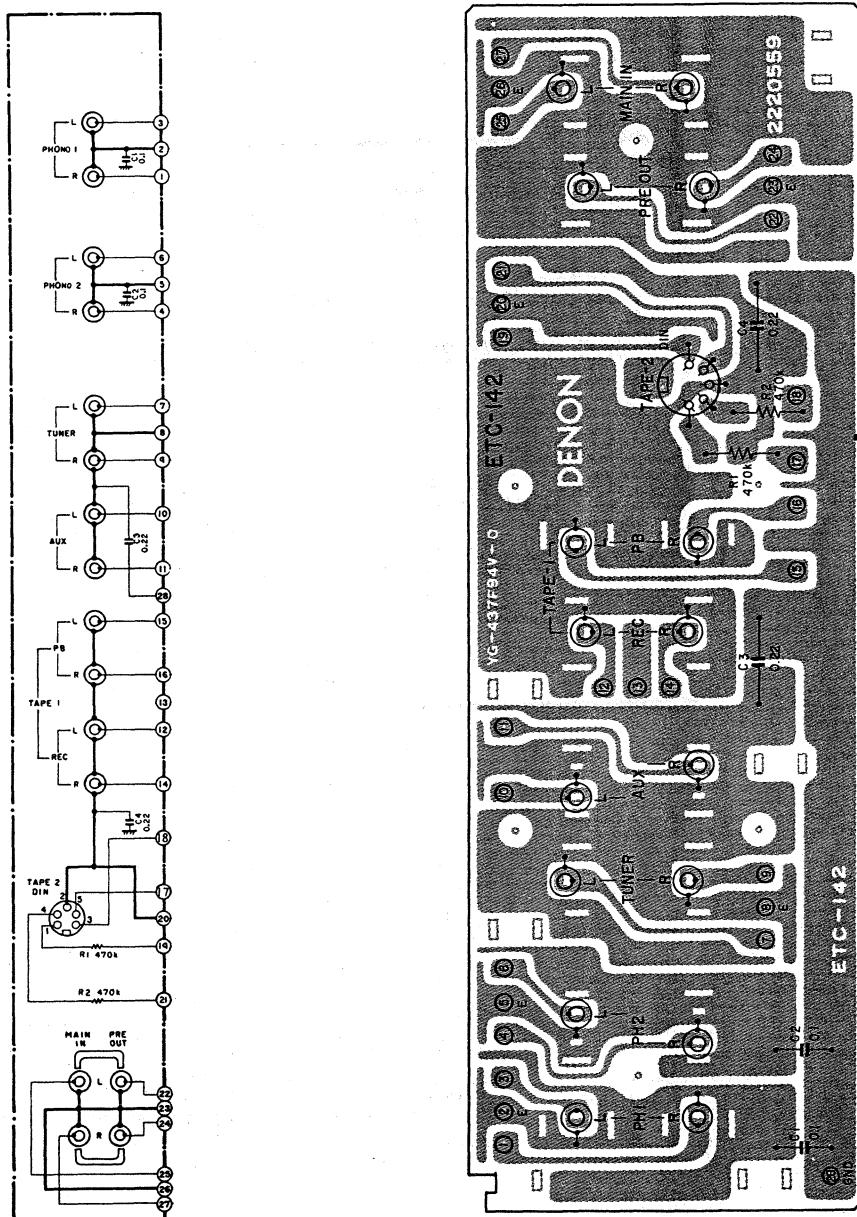
SP SW UNIT (AUX-025-3) (2220456005)



AUX-025-1 CONTROL(B) UNIT; AUX-025-2 MAIN VR UNIT; AUX-025-3 SP SW UNIT;

Ref. No.	Part No.	Part Name & Descriptions				
RESISTORS						
R3,4 R1,2	2410325001 2410342000	3 k ohm 15 k ohm	±5% ±5%	1/4W 1/4W	FIXED CARBON FILM RESISTOR FIXED CARBON FILM RESISTOR	
CAPACITORS						
C5,6 C3,4,7,8 C1,2 C9,10	2556022006 2554081081 2554081065 2544059036	750pF 0.1μF 0.082μF 4.7μF	±5% ±5% ±5% ±5%	50V 100V 100V 63V	FIXED PLASTIC FILM CAPACITOR FIXED PLASTIC FILM CAPACITOR FIXED PLASTIC FILM CAPACITOR FIXED ELECTROLYTIC CAPACITOR	
OTHER PARTS						
SW2 SW4 SW5 SW6 SW7 SW3 VR1 VR2	2220456102 2034117006 2050112030 2050112056 2090008117 2090008104 2120134016 2120135002 2120133004 2120135015 2124137019 2124137006 2110192000 2110190002 3930017021 MD-4232	P.W. BOARD 3P. CON BASE 3P. CON BASE 5P. CON BASE JUMPER JUMPER	SHORTLEAD USED 4 P=12.5 mm SHORTLEAD USED 2 P=15 mm			
		ROTARY SWITCH ROTARY SWITCH ROTARY SWITCH ROTARY SWITCH 1P. PUSH SWITCH 7P. PUSH SWITCH VR2420V25KA503 V1620V25KW104K PILOT LAMP 6.3V 0.15A WIRE CLIP	VR50 k ohm VR100 k ohm	FOR MAIN VOLUME FOR BALANCE CONTROL		

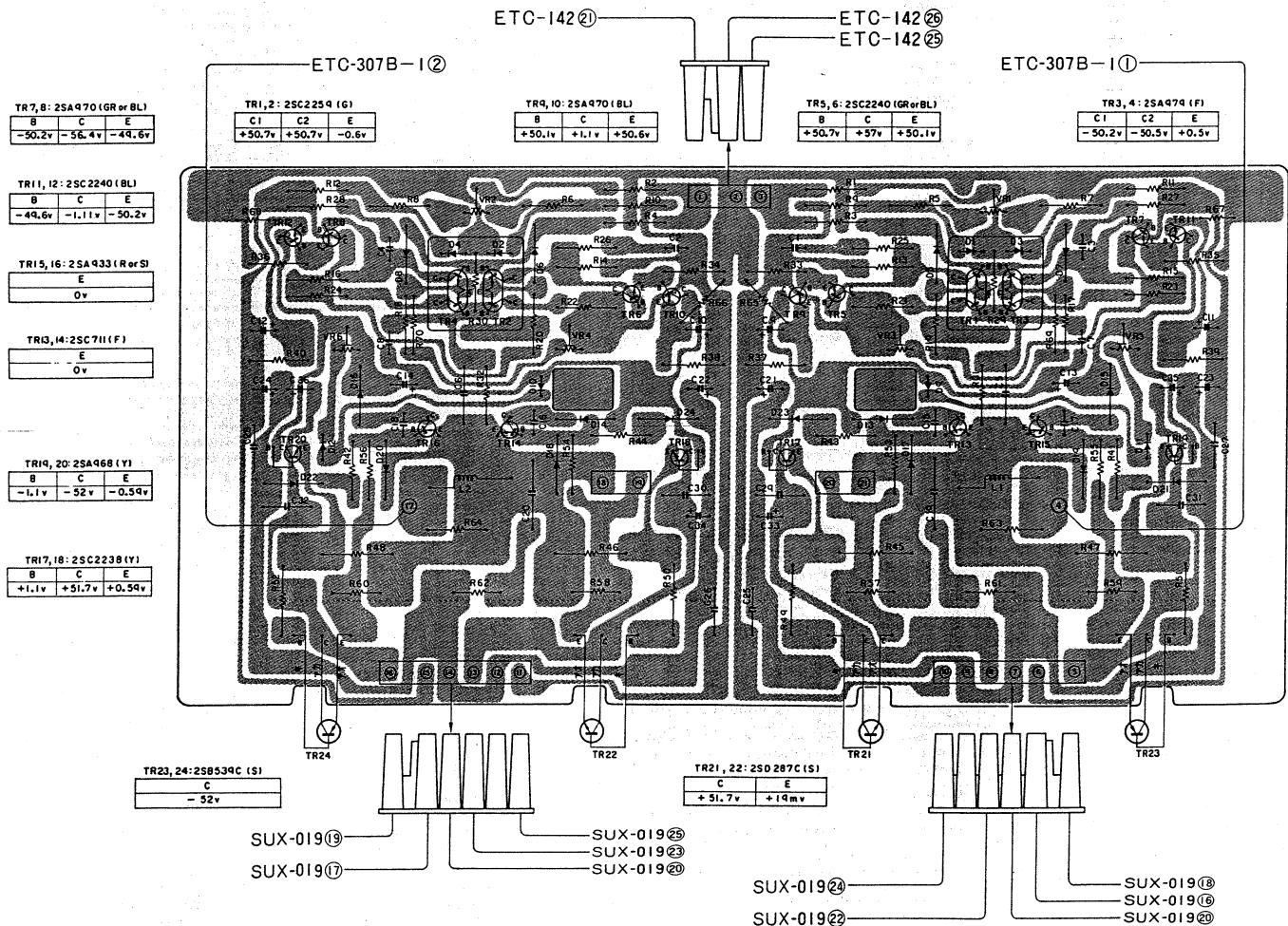
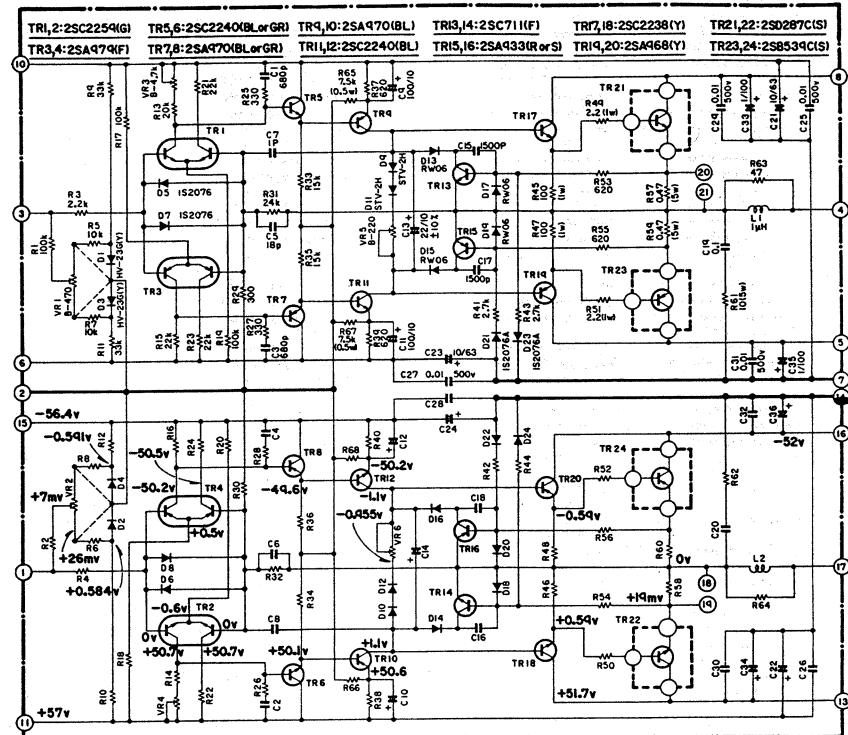
ETC-142 INPUT TERMINAL UNIT



ETC-142 PARTS LIST

Ref. No.	Part No.	Part Name & Descriptions			
RESISTORS, CAPACITORS					
R1,2 C1,2 C3,4	2410378003 2531027000 2551088003	470 k ohm 0.1μF 0.22μF	±5% +80,-20% ±10%	1/4W 50V 50V	CARBON FILM RESISTOR FIXED CERAMIC CAPACITOR FIXED PLASTIC FILM CAPACITOR
OTHER PARTS					
	2220559009 2048009003 2048007005 2030170005 2034089082 2034089037 2038066001 2038067000 2038060023 2038068009 4450033005 2040046006 MD-5271 4140151103 4730353010 4770064107	P.W. BOARD 1P. JACK 1P. JACK 1P. CONTACT 3P. CONN. 3P. CONN. 5P. CONN. 5P. CONN. 5P. CONN. 5P. CONN. WIRE CLAMP BAND 5P. DIN SOCKET P.C.B. SUPPORT INPUT BRACKET TAPPING SCREW (2) 3 x 6 FIXING SCREW		FOR GND FOR VOL. FOR POWER AMP FOR TAPE PB1,2 FOR TAPE REC1,2 FOR PHONO FOR TU, AUX USED 5 USED 6	

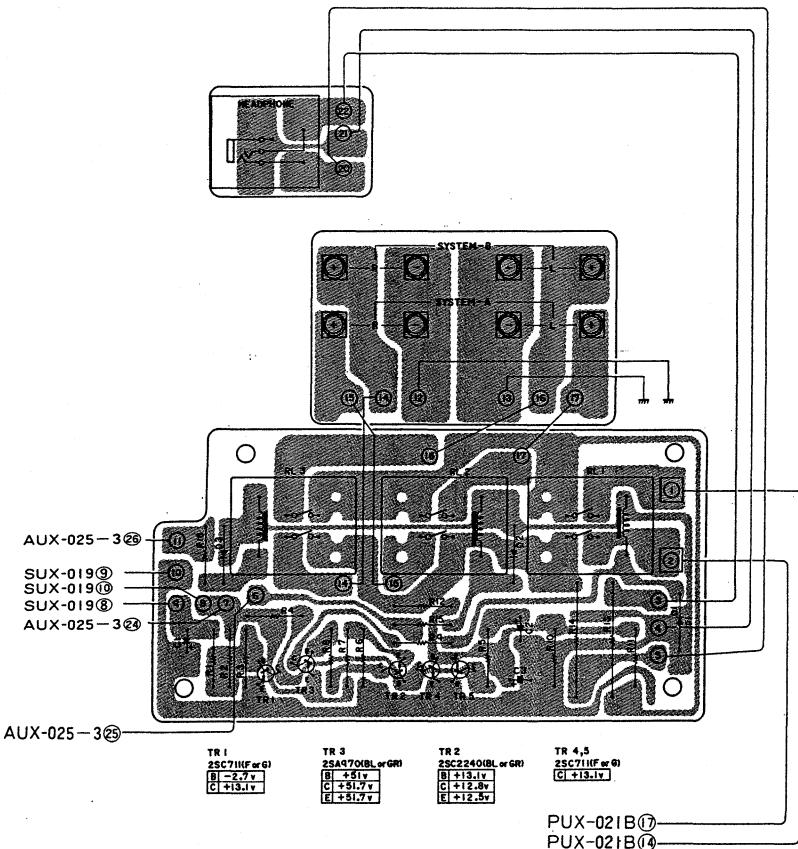
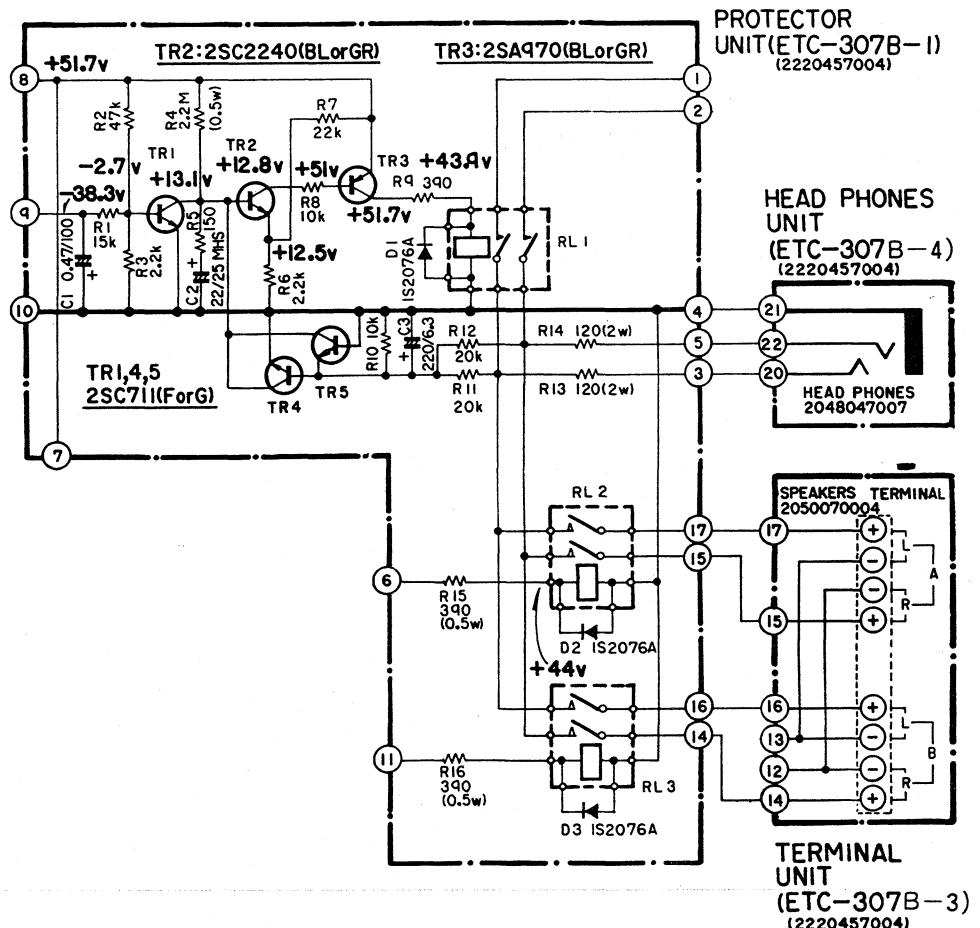
PUX-021B POWER AMP UNIT

POWER AMP UNIT (PUX-021B)
(220453008)

PUX-021B PARTS LIST

Ref. No.	Part No.	Part Name & Descriptions			
SEMICONDUCTORS					
TR1,2	2730191012	2SC2259 (G) Wt	TRANSISTOR		
TR3,4	2710098025	2SA979 (F) Wt	TRANSISTOR		
TR5,6	2730187000 or	2SC2240 (GR)	TRANSISTOR		
TR5,6	2730187013	2SC2240 (BL)	TRANSISTOR		
TR7,8	2710094003 or	2SA970 (GR)	TRANSISTOR		
TR7,8	2710094016	2SA970 (BL)	TRANSISTOR		
TR9,10	2710094016	2SA970 (BL)	TRANSISTOR		
TR11,12	2730187013	2SC2240 (BL)	TRANSISTOR		
TR13,14	2730064055	2SC711 (F)	TRANSISTOR		
TR15,16	2710101006 or	2SA933 (R)	TRANSISTOR		
TR15,16	2710101019	2SA933 (S)	TRANSISTOR		
TR17,18	2730199001 or	2SC2238 (Y)	TRANSISTOR		
TR17,18	2730199019	2SC2238 (F)	TRANSISTOR		
TR19,20	2710104003	2SA968 (Y)	TRANSISTOR		
TR19,20	2710104016	2SA968 (O)	TRANSISTOR		
TR21,22	2740062018	2SD287C (S)	TRANSISTOR		
TR23,24	2720044014	2SB539C (S)	TRANSISTOR		
D1,2,3,4	2760171028	HV-23G (YL)	DIODE		
D5,6,7,8	2760049008	1S2076	DIODE		
D9,10,11,12	2760217005	STV-2H	DIODE		
D13,14,15,16 17,18,19,20	2760214008	RW06	DIODE		
D21,23,24,25	2760049011	1S2076A	DIODE		
COILS					
L1,2	2320017001	INDUCTOR (1mH)			
RESISTORS					
R13,14	2410345007	20 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R63,64	2410282005	47 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R25,26,27,28	2410302008	330 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R29,30	2410301009	300 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R37,38,39,40	2410309001	620 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R41,42,43,44	2410324002	2.7 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R3,4	2410322004	2.2 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R5,6,7,8	2410338001	10 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R21,22,23,24	2410346006	22 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R33,34,35,36	2410342000	15 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R31,32	2410347005	24 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R9,10,11,12	2410350005	33 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R17,18,19,20	2412032088	100 k ohm	±2%	1/4W	FIXED CARBON FILM RESISTOR
R53,54,55,56	2410309001	620 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R65,66,67,68	2410206007	7.5 k ohm	±5%	1/2W	FIXED CARBON FILM RESISTOR
R1,2	2410362006	100 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R15,16	2412032075	22 k ohm	±2%	1/4W	FIXED CARBON FILM RESISTOR
R45,46,47,48	2440029021	100 ohm	±5%	1W	FIXED METAL OXIDE FILM RESISTOR FORMING TYPE
R49,50,51,52	2440009025	2.2 ohm	±5%	1W	FIXED METAL OXIDE FILM RESISTOR FORMING TYPE
R57,58,59,60	2430037007	0.47 ohm	±10%	5W	FIXED WIRE WOUND RESISTOR
R61,62	2430045002	10 ohm	±10%	5W	FIXED WIRE WOUND RESISTOR
CAPACITORS					
C7,8	2533594007	1pF	±0.25pF	50V	FIXED CERAMIC CAPACITOR
C5	2533609002	18pF	±5%	50V	FIXED CERAMIC CAPACITOR
C1,2,3,4	2531003008	680pF	±10%	50V	FIXED CERAMIC CAPACITOR
C15,16,17,18	2531005006	0.0015μF	±10%	50V	FIXED CERAMIC CAPACITOR
C25,26,27,28 29,30,31,32	2531053003	0.01μF	+100,-0%	500V	FIXED CERAMIC CAPACITOR
C19,20	2554081081	0.1μF	±5%	100V	FIXED PLASTIC FILM CAPACITOR
C9,10,11,12	2544010004	100μF	—	10V	FIXED ELECTROLYTIC CAPACITOR
C13,14	2549015004	22μF	±10%	10V	FIXED ELECTROLYTIC CAPACITOR
C33,34,35,36	2544060025	1μF	—	100V	FIXED ELECTROLYTIC CAPACITOR
C21,22,23,24	2544059081	10μF	—	63V	FIXED ELECTROLYTIC CAPACITOR
OTHER PARTS					
VR5,6 VR1,2 VR3,4	2220453105	P.C. BOARD			
	2050075025	2P. TERMINAL	USED 2		
	2050112030	3P. CONN. BASE			
	2030079067	1P. CONNECTOR			
	2030196005	1P. CONNECTOR			
	2050112069	6P. CONN. BASE	USED 2		
	2116003025	V10QB221	VARIABLE RESISTOR 200 ohm		
	2116003041	V10QB471	VARIABLE RESISTOR 470 ohm		
	2116001001	V10QB472	VARIABLE RESISTOR 4.7 k ohm		
	4170097211	POWER RADIATOR			
	4120469006	RADIATOR BRACKET			
	4120470008	RADIATOR BRACKET			
	4730354019	TAPPING SCREW (2) 3 x 8	USED 4		
	4170100108	RADIATOR	USED 4 FOR TR21 ~ 24		
	2070002007	TRANSISTOR SOCKET	USED 4		
	4753001051	3 mm TOOTH WASHER	USED 8		
	4711809033	CROSS PAN SCREW 3 x 18	USED 8		

ETC-307B PROTECTOR UNIT

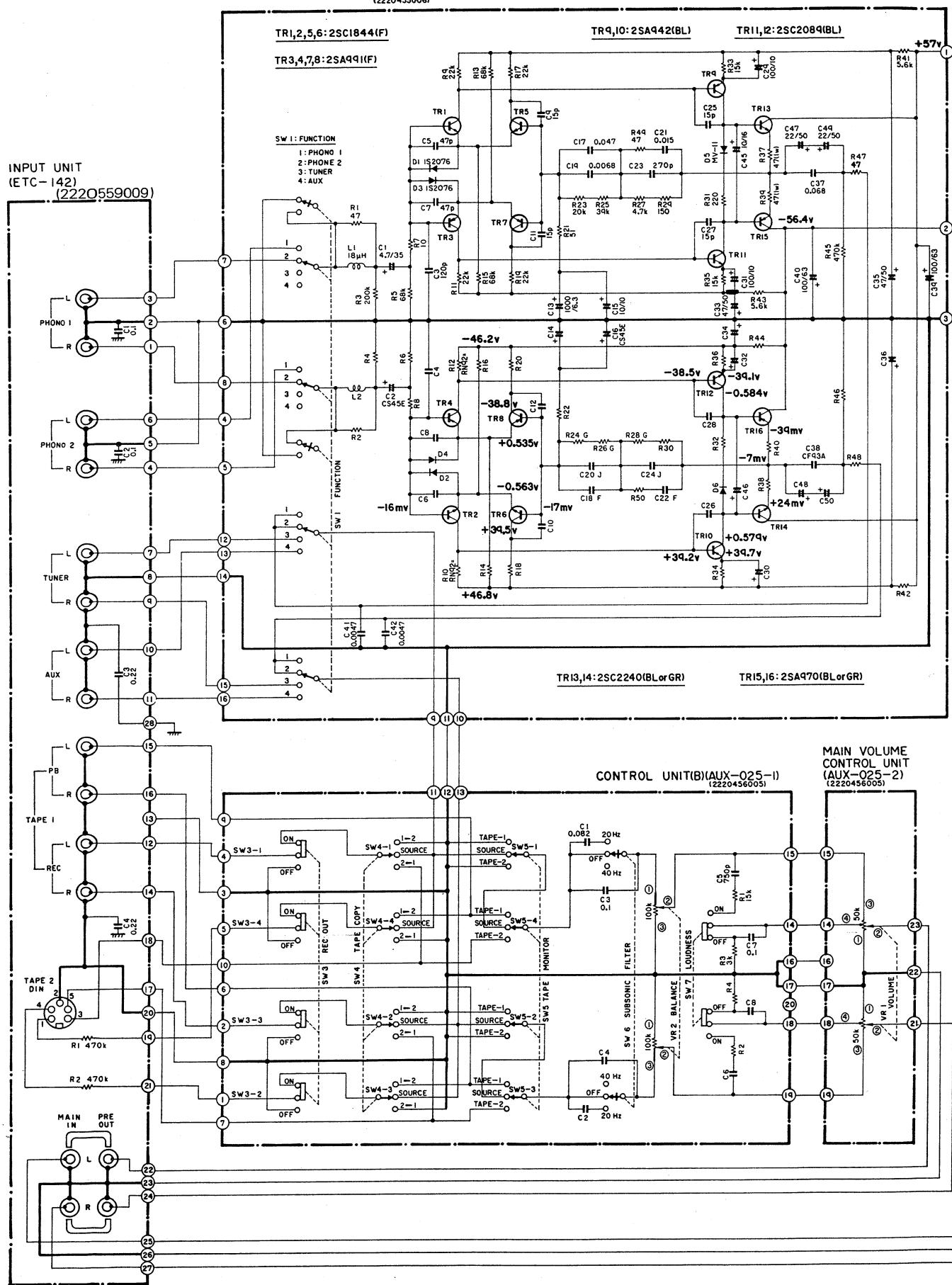


ETC-307B PARTS LIST

Ref. No.	Part No.	Part Name & Descriptions			
SEMICONDUCTORS					
TR1,4,5	2730064068	2SC711 (G)	TRANSISTOR		
TR2	2730187000	2SC2240 (GR)	TRANSISTOR		
TR3	2710094003	2SA970 (GR)	TRANSISTOR		
D1,2,3	2760049011	1S2076A	DIODE		
RESISTORS					
R5	2410294006	150 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R9	241304006	390 ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R3,6	2410322004	2.2 k ohm	±5%	1/4W	FIXED CARBON FILM RESISTOR
R11,12	2410345007	20 k ohm		1/4W	FIXED CARBON FILM RESISTOR
R8,10	2410338001	10 k ohm		1/4W	FIXED CARBON FILM RESISTOR
R1	2410342000	15 k ohm		1/4W	FIXED CARBON FILM RESISTOR
R7	2410346006	22 k ohm		1/4W	FIXED CARBON FILM RESISTOR
R2	2410354001	47 k ohm		1/4W	FIXED CARBON FILM RESISTOR
R4	2410757006	2.2 M ohm		1/2W	FIXED CARBON FILM RESISTOR
R15,16	2410175002	390 ohm		1/2W	FIXED CARBON FILM RESISTOR
R13,14	2440087018	120 ohm		2W	FIXED METAL OXIDE FILM RESISTOR FORMING TYPE
CAPACITORS					
C1	2544060038	0.47μF	100V		FIXED ELECTROLYTIC CAPACITOR
C3	2544004007	2.20μF	6.3V		FIXED ELECTROLYTIC CAPACITOR
C2	2549005027	22μF	25V		FIXED ELECTROLYTIC CAPACITOR
OTHER PARTS					
	2220457101 EP-6071 2050112030 2048047007 4450033005 2140037009 2050070004 2034118018 2034118021 2034114038 2030195006 2030078013 4770064107 2050071016	P.W. BOARD BASE PIN 3P. CONN. BASE HEAD PHONE JACK WIRE CLAMP BAND RELAY 8P. TERMINAL 3P. CONN. 3P. CONN. 3P. CONN. 1P. CONN. 1P. CONN. FIXING SCREW TERMINAL		FOR H/PHONE FOR SW. FOR +B FOR SP TERMINAL (L) FOR SP TERMINAL (R) FOR SP TERMINAL FIXED FOR GND TERMINAL	

WIRING DIAGRAM

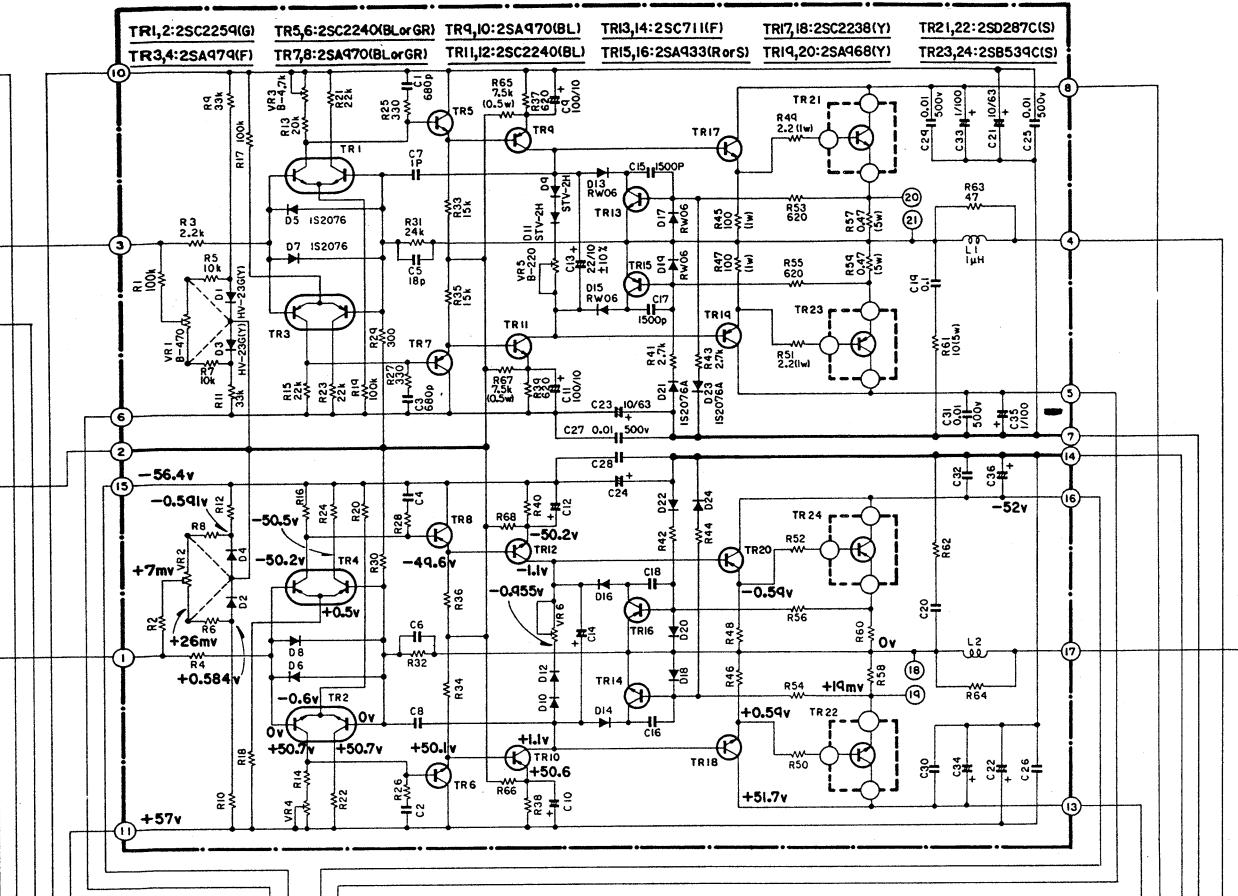
CONTROL AMP UNIT(A) (AUE-004)
(2220455006)



POWER AMP UNIT (PUX-02IB)

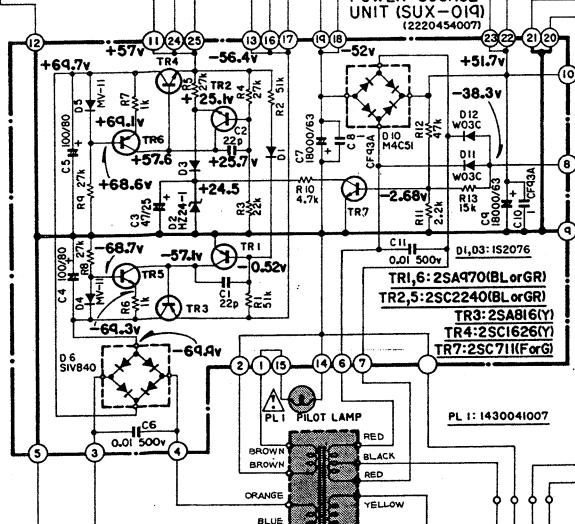
(2220459008)

TR1,2:2SC2259(G) TR5,6:2SC2240(BLorGR) TR9,10:2SA470(BL) TR13,14:2SC711(F) TR7,18:2SC2238(Y) TR21,22:2SD267C(S)
 TR3,4:2SA479(F) TR7,8:2SA470(BLorGR) TR11,12:2SC2240(BL) TR15,16:2SA433(RorS) TR14,20:2SA468(Y) TR23,24:2SB539C(S)



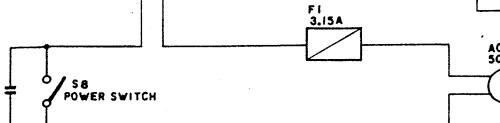
POWER SOURCE UNIT (SUX-01Q)

(2220454007)



ATI POWER TRANS

2335151004

C4 0.01 450V
S8 POWER SWITCH

PROTECTOR UNIT(ETC-307B-II)

(2220457004)

TR2:2SC2240(BLorGR) TR3:2SA470(BLorGR)

TR1,6:2SC711(ForG) TR2,5:2SC2240(BLorGR)

TR3:2SA468(Y) TR4:2SC1626(Y) TR7:2SC711(ForG)

SPEAKER SWITCH UNIT (AUX-025-3)

(22204560051)

PL 1: 1430041007

PL 2: 1430041007

C10 4.7/63

C11 0.01 500V

D1,03: IS2076

C12 0.01 500V

D1,04: IS2076

C13 0.01 500V

D1,05: IS2076

C14 0.01 500V

D1,06: IS2076

C15 0.01 500V

D1,07: IS2076

C16 0.01 500V

D1,08: IS2076

C17 0.01 500V

D1,09: IS2076

C18 0.01 500V

D1,10: IS2076

C19 0.01 500V

D1,11: IS2076

C20 0.01 500V

D1,12: IS2076

C21 0.01 500V

D1,13: IS2076

C22 0.01 500V

D1,14: IS2076

C23 0.01 500V

D1,15: IS2076

C24 0.01 500V

D1,16: IS2076

C25 0.01 500V

D1,17: IS2076

C26 0.01 500V

D1,18: IS2076

C27 0.01 500V

D1,19: IS2076

C28 0.01 500V

D1,20: IS2076

C29 0.01 500V

D1,21: IS2076

C30 0.01 500V

D1,22: IS2076

C31 0.01 500V

D1,23: IS2076

C32 0.01 500V

D1,24: IS2076

C33 0.01 500V

D1,25: IS2076

C34 0.01 500V

D1,26: IS2076

C35 0.01 500V

D1,27: IS2076

C36 0.01 500V

D1,28: IS2076

C37 0.01 500V

D1,29: IS2076

C38 0.01 500V

D1,30: IS2076

C39 0.01 500V

D1,31: IS2076

C40 0.01 500V

D1,32: IS2076

C41 0.01 500V

D1,33: IS2076

C42 0.01 500V

D1,34: IS2076

C43 0.01 500V

D1,35: IS2076

C44 0.01 500V

D1,36: IS2076

C45 0.01 500V

D1,37: IS2076

C46 0.01 500V

D1,38: IS2076

C47 0.01 500V

D1,39: IS2076

C48 0.01 500V

D1,40: IS2076

C49 0.01 500V

D1,41: IS2076

C50 0.01 500V

D1,42: IS2076

C51 0.01 500V

D1,43: IS2076

C52 0.01 500V

D1,44: IS2076

C53 0.01 500V

D1,45: IS2076

C54 0.01 500V

D1,46: IS2076

C55 0.01 500V

D1,47: IS2076

C56 0.01 500V

D1,48: IS2076

C57 0.01 500V

D1,49: IS2076

C58 0.01 500V

D1,50: IS2076

C59 0.01 500V

D1,51: IS2076

C60 0.01 500V

D1,52: IS2076

C61 0.01 500V

D1,53: IS2076

C62 0.01 500V

D1,54: IS2076

C63 0.01 500V

D1,55: IS2076

C64 0.01 500V

D1,56: IS2076

C65 0.01 500V

D1,57: IS2076

C66 0.01 500V

D1,58: IS2076

C67 0.01 500V

D1,59: IS2076

C68 0.01 500V

D1,60: IS2076

C69 0.01 500V

D1,61: IS2076

C70 0.01 500V

D1,62: IS2076

C71 0.01 500V

D1,63: IS2076

C72 0.01 500V

D1,64: IS2076

C73 0.01 500V

D1,65: IS2076

C74 0.01 500V

D1,66: IS2076

C75 0.01 500V

D1,67: IS2076

C76 0.01 500V

D1,68: IS2076

C77 0.01 500V

D1,69: IS2076

C78 0.01 500V

D1,70: IS2076

C79 0.01 500V

D1,71: IS2076

C80 0.01 500V

D1,72: IS2076

C81 0.01 500V

D1,73: IS2076

C82 0.01 500V

D1,74: IS2076

C83 0.01 500V

D1,75: IS2076

C84 0.01 500V

D1,76: IS2076

C85 0.01 500V

D1,77: IS2076

C86 0.01 500V

D1,78: IS2076

C87 0.01 500V

D1,79: IS2076

C88 0.01 500V

D1,80: IS2076

C89 0.01 500V

D1,81: IS2076

C90 0.01 500V

D1,82: IS2076

C91 0.01 500V

D1,83: IS2076

C92 0.01 500V

D1,84: IS2076

C93 0.01 500V

D1,85: IS2076

C94 0.01 500V

D1,86: IS2076

C95 0.01 500V

D1,87: IS2076

C96 0.01 500V

D1,88: IS2076

C97 0.01 500V

D1,89: IS2076

C98 0.01 500V

D1,90: IS2076

C99 0.01 500V

D1,91: IS2076

C100 0.01 500V

D1,92: IS2076

C101 0.01 500V

D1,93: IS2076

C102 0.01 500V

D1,94: IS2076

C103 0.01 500V

D1,95: IS2076

C104 0.01 500V

D1,96: IS2076

C105 0.01 500V

D1,97: IS2076

C106 0.01 500V

D1,98: IS2076

C107 0.01 500V

D1,99: IS2076

C108 0.01 500V

D1,100: IS2076

C109 0.01 500V

D1,101: IS2076

C110 0.01 500V

D1,102: IS2076

C111 0.01 500V

D1,103: IS2076

C112 0.01 500V

D1,104: IS2076

C113 0.01 500V

D1,105: IS2076

C114 0.01 500V

D1,106: IS2076

C115 0.01 500V

D1,107: IS2076

C116 0.01 500V

D1,108: IS2076

C117 0.01 500V

D1,109: IS2076

C118 0.01 500V

D1,110: IS2076

C119 0.01 500V

D1,111: IS2076

C120 0.01 500V

D1,112: IS2076

C121 0.01 500V

D1,113: IS2076

C122 0.01 500V

D1,114: IS2076